

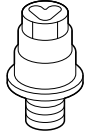


INSTALLATION INSTRUCTIONS

Accessory ENGINE BLOCK HEATER P/N 08T44-TA0-100	Application 2014 CROSSTOUR (L4)	Publications No. All 50437
		Issue Date SEP 2013

PARTS LIST

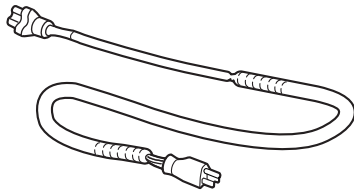
Engine block heater



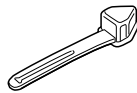
Aluminum washer



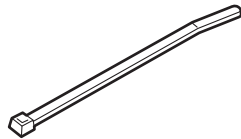
Heater harness



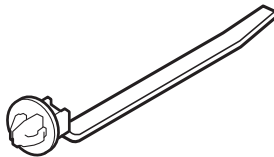
Protective cap



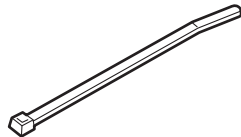
12 Black wire ties
(8 Not used)



7 Wire ties with clip



5 Wire ties (Natural)
(Not used)



Coolant concentration label



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Flat-tip screwdriver

10 mm Open end wrench

Ratchet

10 mm, 12 mm, and 24 mm Sockets

10 mm Hex socket

100 mm Extension

Torque wrench

Diagonal cutters

Heavy gloves

Drain pan

Tape measure

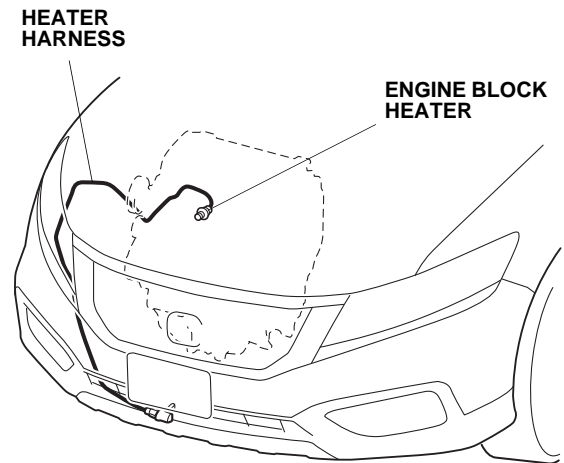
White marker

Coolant (Honda All-Season Antifreeze/Coolant Type 2)

Fender cover

Blanket

Illustration of the Engine Block Heater on the Vehicle



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INSTALLATION

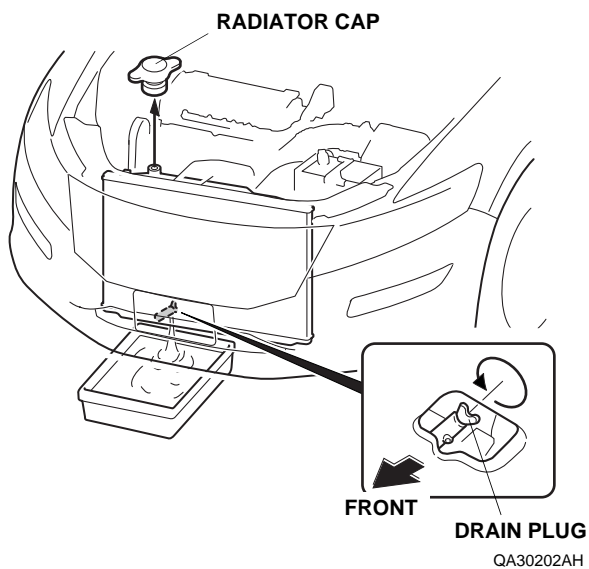
NOTE:

- Always use Honda All-Season Antifreeze/Coolant Type 2. Using a non-Honda coolant can result in corrosion, causing the cooling system to malfunction or fail.
- To avoid burning out the element, do not operate the engine block heater before it is installed in the vehicle and before you add coolant.
- Follow steps 28 through 30 and increase the concentration rate of coolant to 60 ±2%.

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

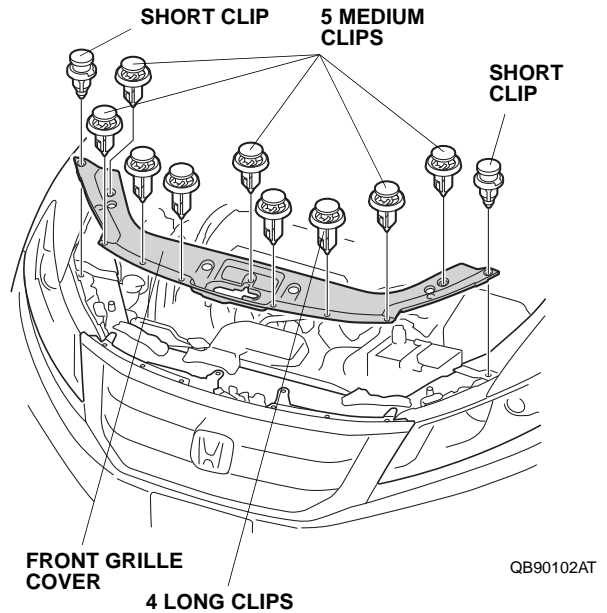
1. Make sure you have the anti-theft code for the audio unit and navigation system (if equipped), then write down the radio station presets.
2. Disconnect the negative cable from the battery.
3. Allow the engine and all cooling system components to cool down.
4. Place a clean drain pan under the radiator drain plug, then remove the drain plug from the bottom of the radiator to drain the coolant. Remove the radiator cap to increase the flow.

NOTICE: Radiator coolant will damage the paint. Quickly rinse any spilled coolant from the paint.

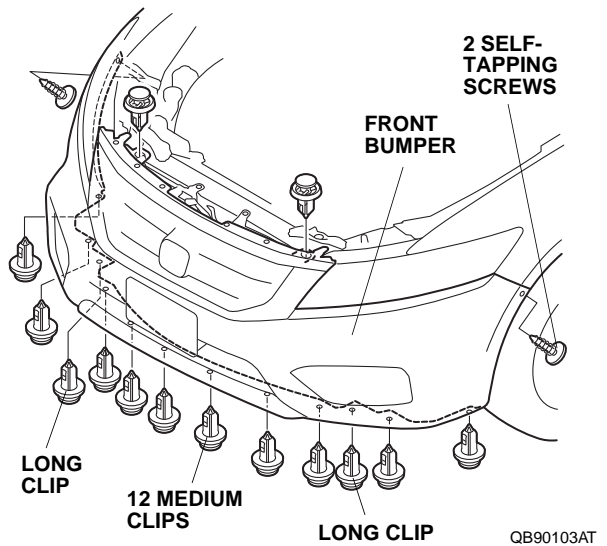


5. Remove the front bumper:

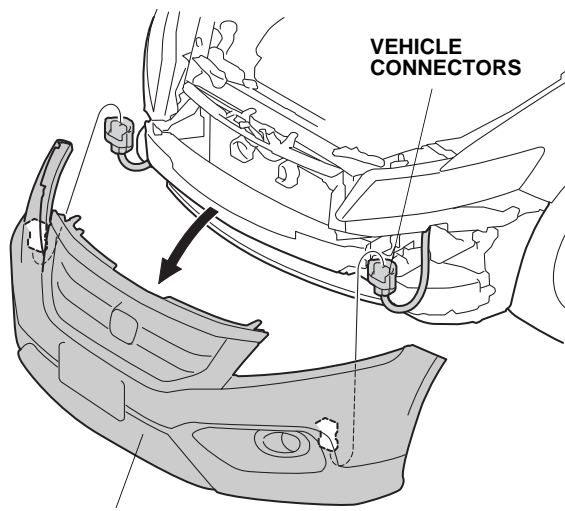
- Remove the front grille cover (two short clips, five medium clips, and four long clips).



- Remove two self-tapping screws, two long clips, and twelve medium clips.



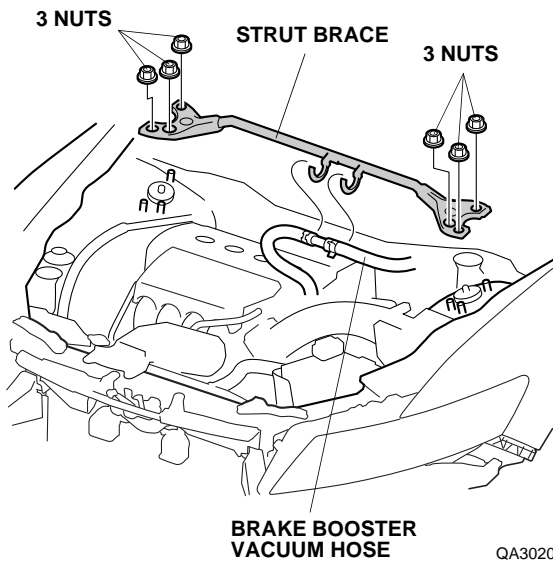
- With the help of an assistant, remove the front bumper (unplug the vehicle connectors). Place the front bumper on a blanket to prevent damage.



FRONT BUMPER

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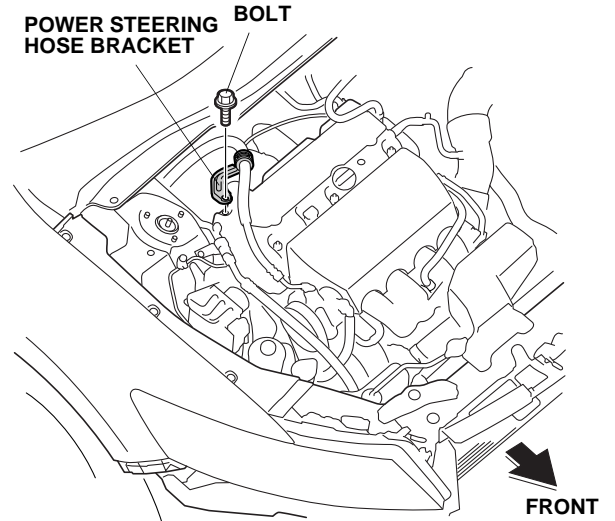
6. Remove the strut brace (six nuts, and release from the brake booster vacuum hose). When reinstalling the strut brace, torque the nuts to 22 N·m (16 lbf·ft).



BRAKE BOOSTER VACUUM HOSE

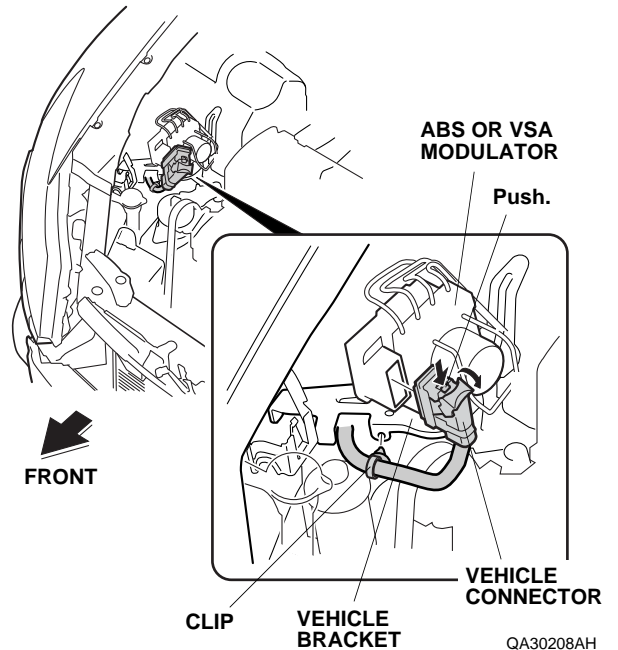
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7. Remove the power steering hose bracket (one bolt). When reinstalling the power steering hose bracket, torque the bolt to 12 N·m (8.9 lbf·ft).



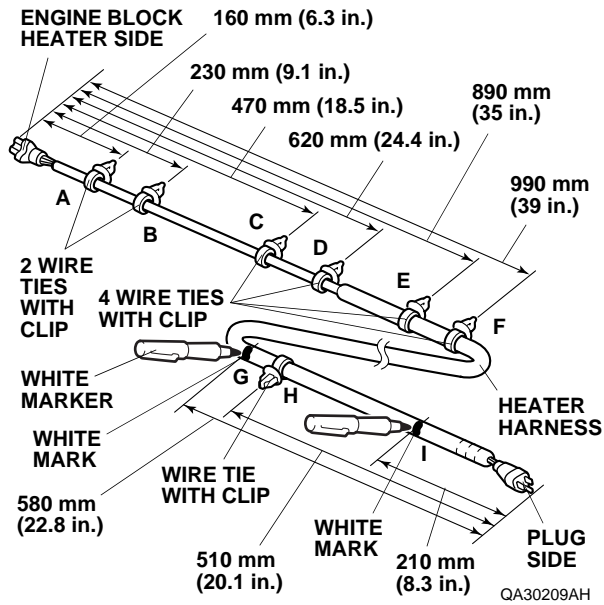
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8. Unplug the vehicle connector from the ABS or VSA Modulator, and release the clip from the vehicle bracket.

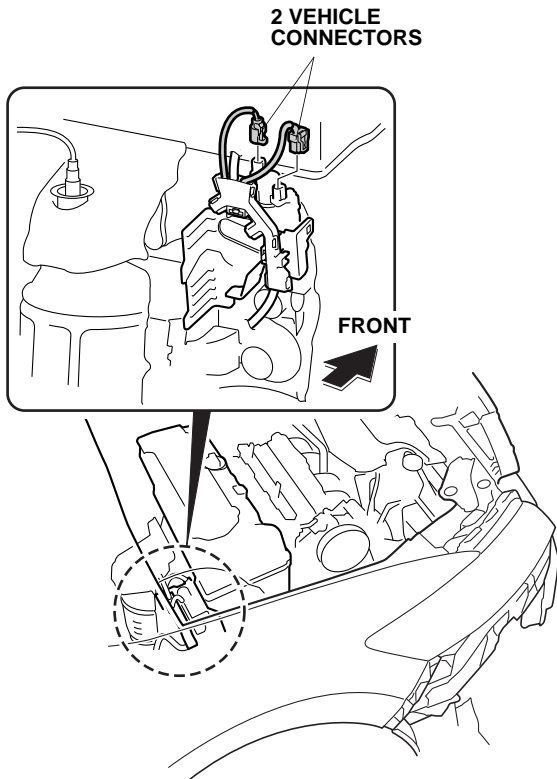


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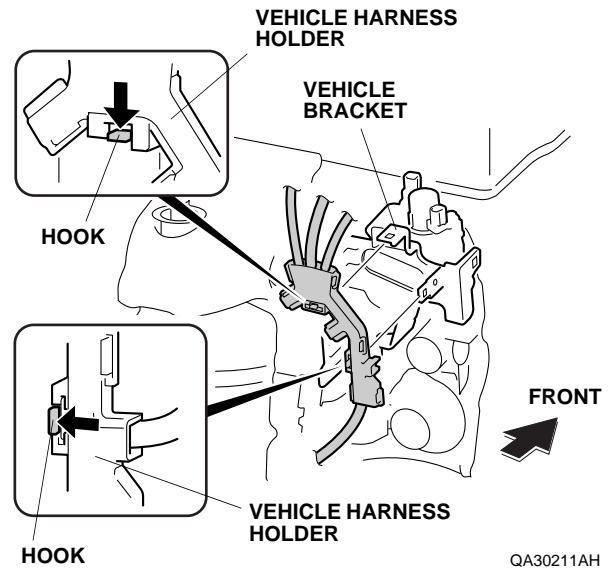
- Get the heater harness. Using a tape measure, install one wire tie with clip to the heater harness at each of the measurement shown.



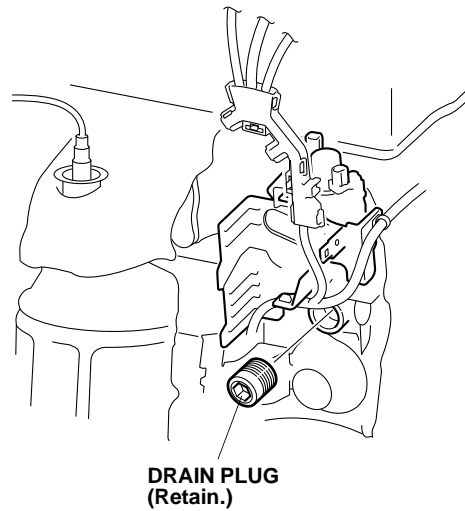
- Using a white marker, mark the heater harness at the measurements shown.
- Unplug two vehicle connectors.



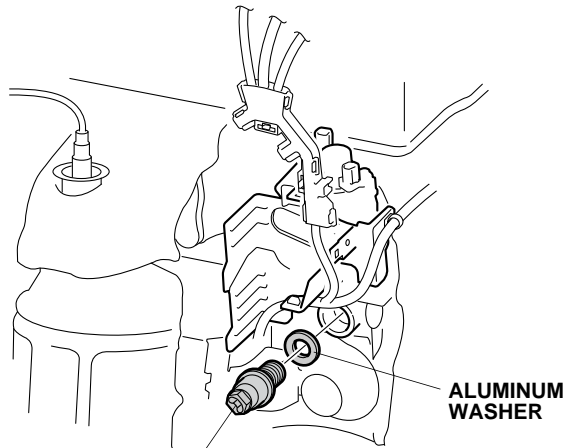
- Release the vehicle harness holder from the vehicle bracket (two hooks).



- Using a 10 mm hex socket, remove the drain plug from the engine block. Coolant remaining in the engine jackets will flow out the hole when the plug is removed. Retain the plug; it will be used if the engine block heater is removed.



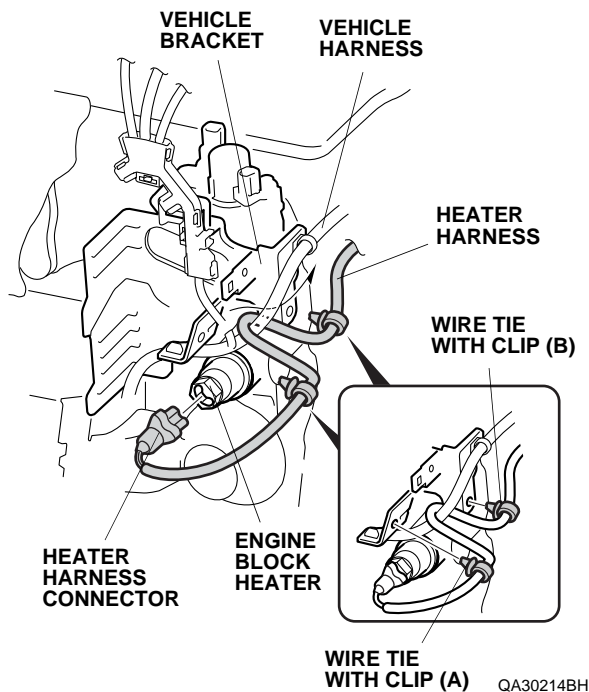
- Install the engine block heater with the aluminum washer into the engine block using a 24 mm socket and a 100 mm extension. Torque the engine block heater to 85 N-m (63 lbf-ft). Using an extension longer than 100 mm will give you an incorrect torque.



ENGINE BLOCK HEATER
85 N-m (8.5 kgf-m, 63 lbf-ft)
(Use a 24 mm socket.)

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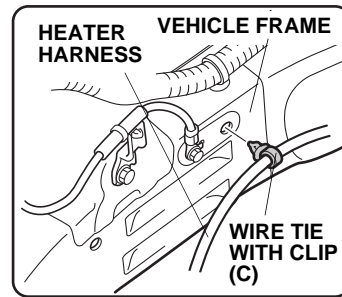
- Plug the heater harness connector into the engine block heater. Route the heater harness as shown, and secure two wire ties with clip (A and B) to the vehicle bracket. Make sure the heater harness connector is fully seated in the engine block heater.



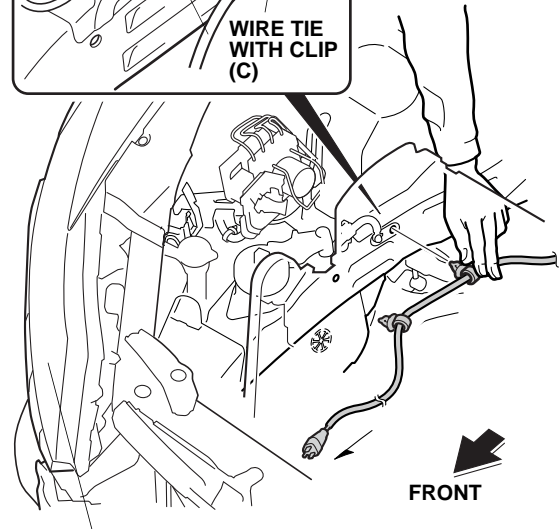
WIRE TIE WITH CLIP (A)

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- Route the heater harness forward as shown, and secure one wire tie with clip (C) to the hole in the vehicle frame.



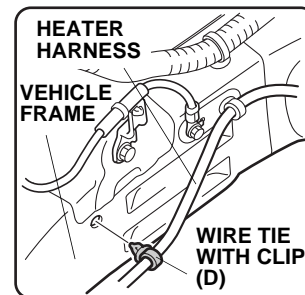
WIRE TIE WITH CLIP (C)



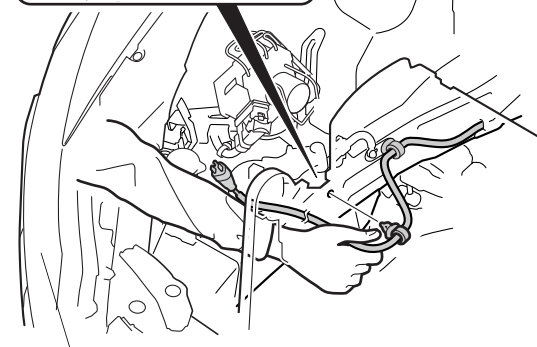
RIGHT HEADLIGHT

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- Route the heater harness along the vehicle frame as shown, and secure one wire tie with clip (D) to the hole in the vehicle frame.



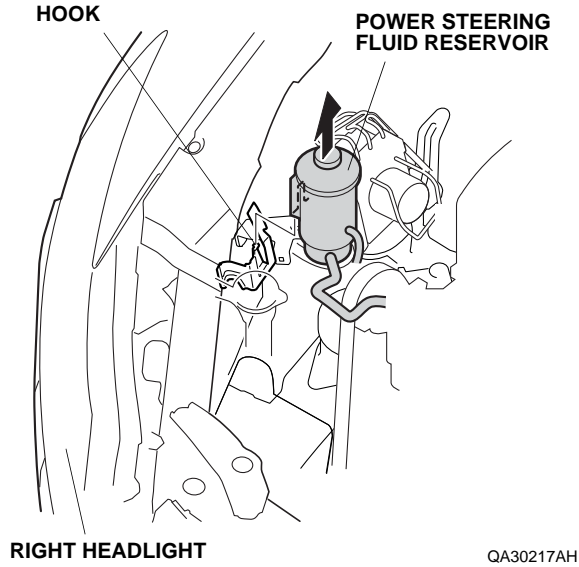
WIRE TIE WITH CLIP (D)



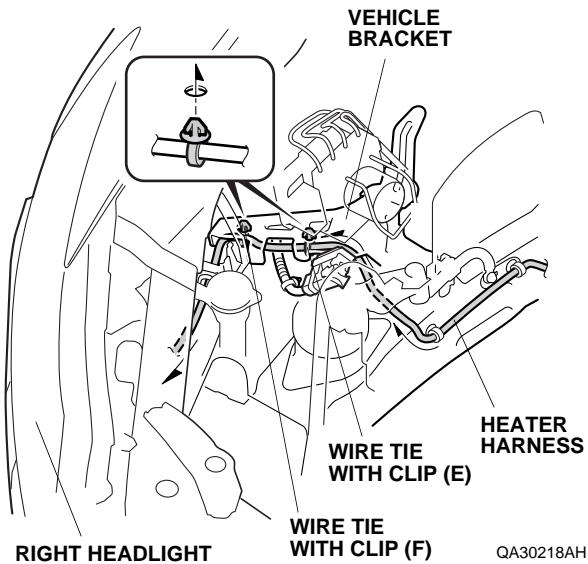
RIGHT HEADLIGHT

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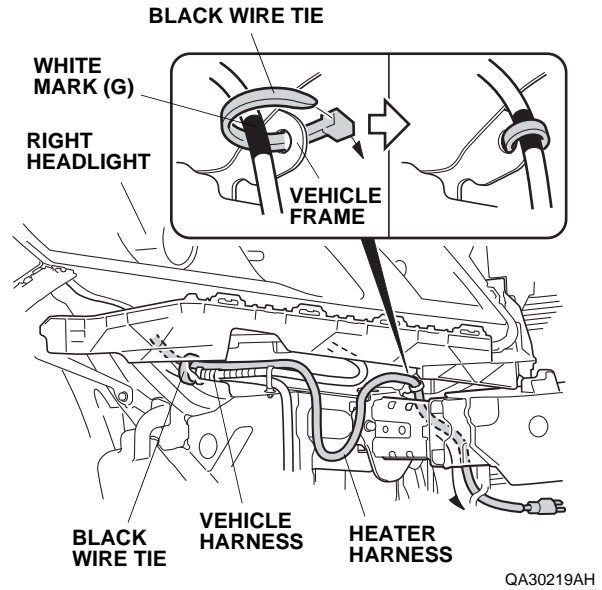
- Release the power steering fluid reservoir (one hook). To prevent oil leakage, be careful not to tilt the power steering fluid reservoir.



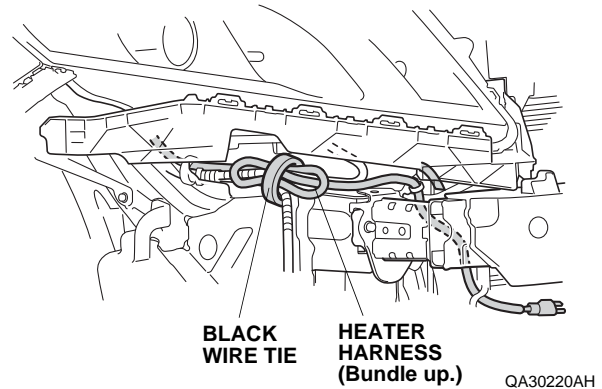
- Route the heater harness under the vehicle bracket, and secure two wire ties with clip (E and F) to the hole in the vehicle bracket.



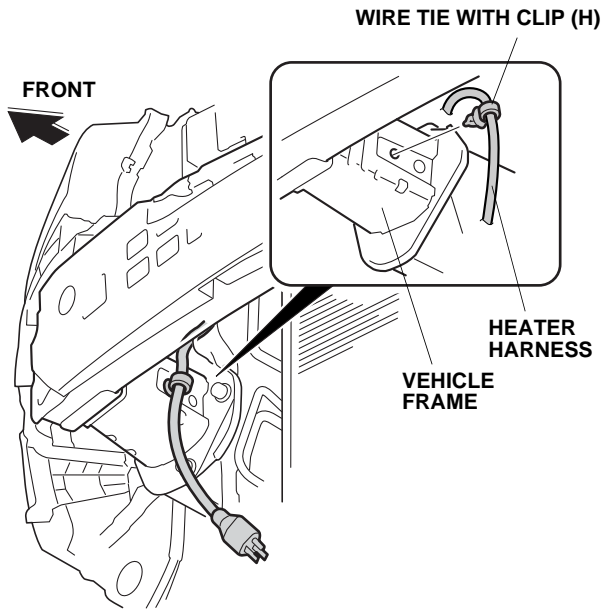
- Route the heater harness across the front of the vehicle, and secure it to the vehicle harness with one black wire tie.



- Secure the heater harness (G) to the vehicle frame with one black wire tie.
- Bundle up the excess heater harness and secure it to the vehicle harness with one black wire tie.

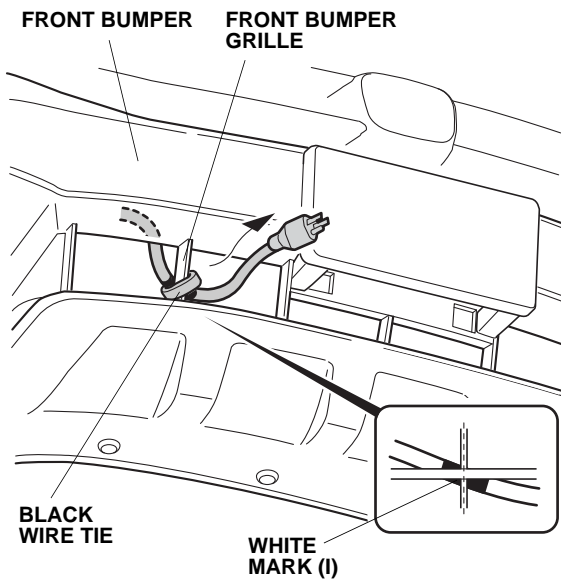


23. Route the heater harness down, and under the vehicle, and secure one wire tie with clip (H) to the vehicle frame.



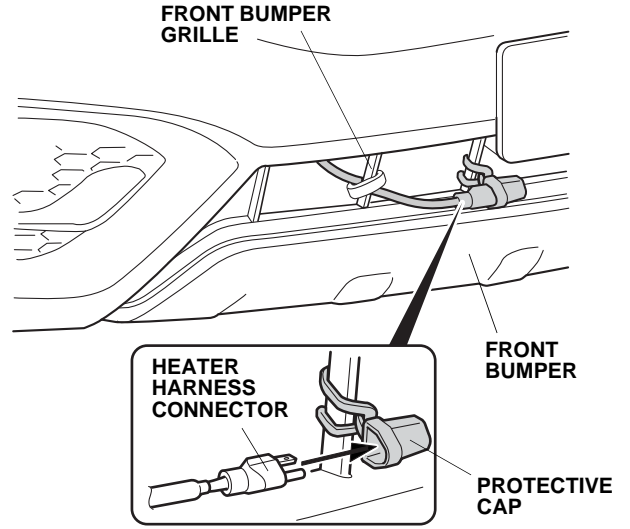
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24. With the help of an assistant, reinstall the front bumper. Align the heater harness (I) to the front bumper grille as shown, and secure the heater harness to the front bumper grille with one black wire tie.



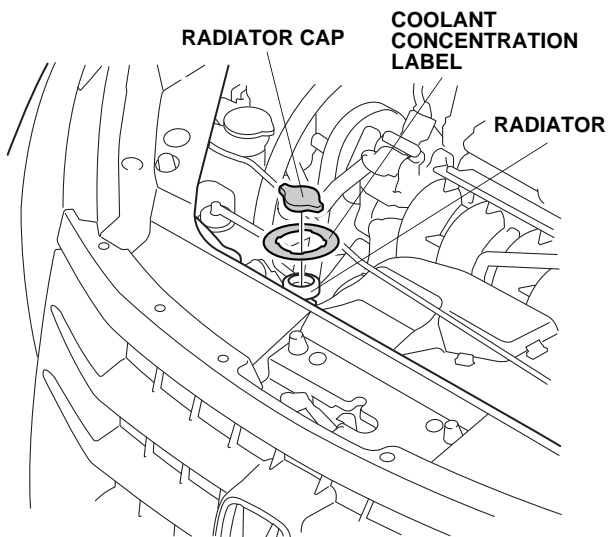
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25. Attach the protective cap to the front bumper grille, and plug the heater harness connector into the protective cap.



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26. Reinstall all removed parts except for the radiator cap.
27. Reinstall the radiator drain plug.
28. Pour 1.5 liters of the 100% concentration coolant through the radiator filler port.
29. Pour the 50% concentration coolant up to the top of the radiator filler port.
30. Check the cooling system for proper bleeding, and check the coolant level according to the instructions described in the service manual.
31. Install the coolant concentration label to the radiator as shown.



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32. Reinstall the radiator cap.
33. Check that the heater harness is routed properly and all connectors are plugged in.
34. Put the drain plug (removed in step 13) in the glove box.
35. Reconnect the negative cable to the battery.
36. Turn the ignition key on, and verify that the malfunction indicator lamp and VSA system indicator comes on and stays on for about 3 seconds, and then make sure the malfunction indicator lamp and VSA system indicator goes off.
37. Enter the anti-theft code for the audio unit and navigation system (if equipped), and reset the radio station presets.
38. Reset the clock on vehicles without navigation.